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Caterpillar C10 Engine Manual Repair

CAT C10, C12 Main Cylinder Head Bolts. (bolts 1 through bolt 26 in a numerical sequence) step 1 = 160 Nm, 120 lb.ft. step 2 = repeat step 1. step 3 = + 90 degrees. step 4 = loosen all. step 5 = 160 ± 10 Nm, 120 ± 7 lb.ft. step 6 = repeat step 5. step 7 = + 90 degrees ± 5 degrees.

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